

Size of samples as per ISO 2859 - Part 1

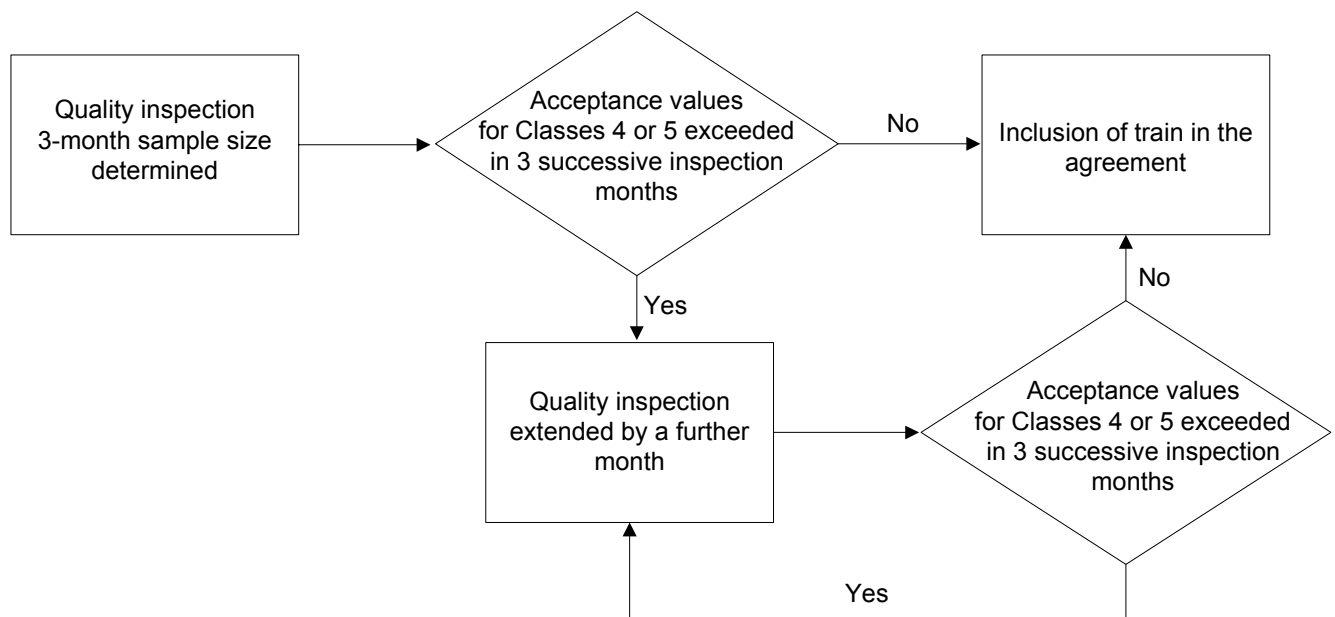
Excerpt from Table I: Code letters indicating size of samples

Batch size			General inspection level		
			I	II	III
2	to	8	A	A	B
9	to	15	A	B	C
16	to	25	B	C	D
26	to	50	C	D	E
51	to	90	C	E	F
91	to	150	D	F	G
151	to	280	E	G	H
281	to	500	F	H	J
501	to	1200	G	J	K
1201	to	3200	H	K	L
3201	to	10000	J	L	M
10001	to	35000	K	M	N
35001	to	150000	L	N	P
150001	to	500000	M	P	Q
500001	and	above	N	Q	R

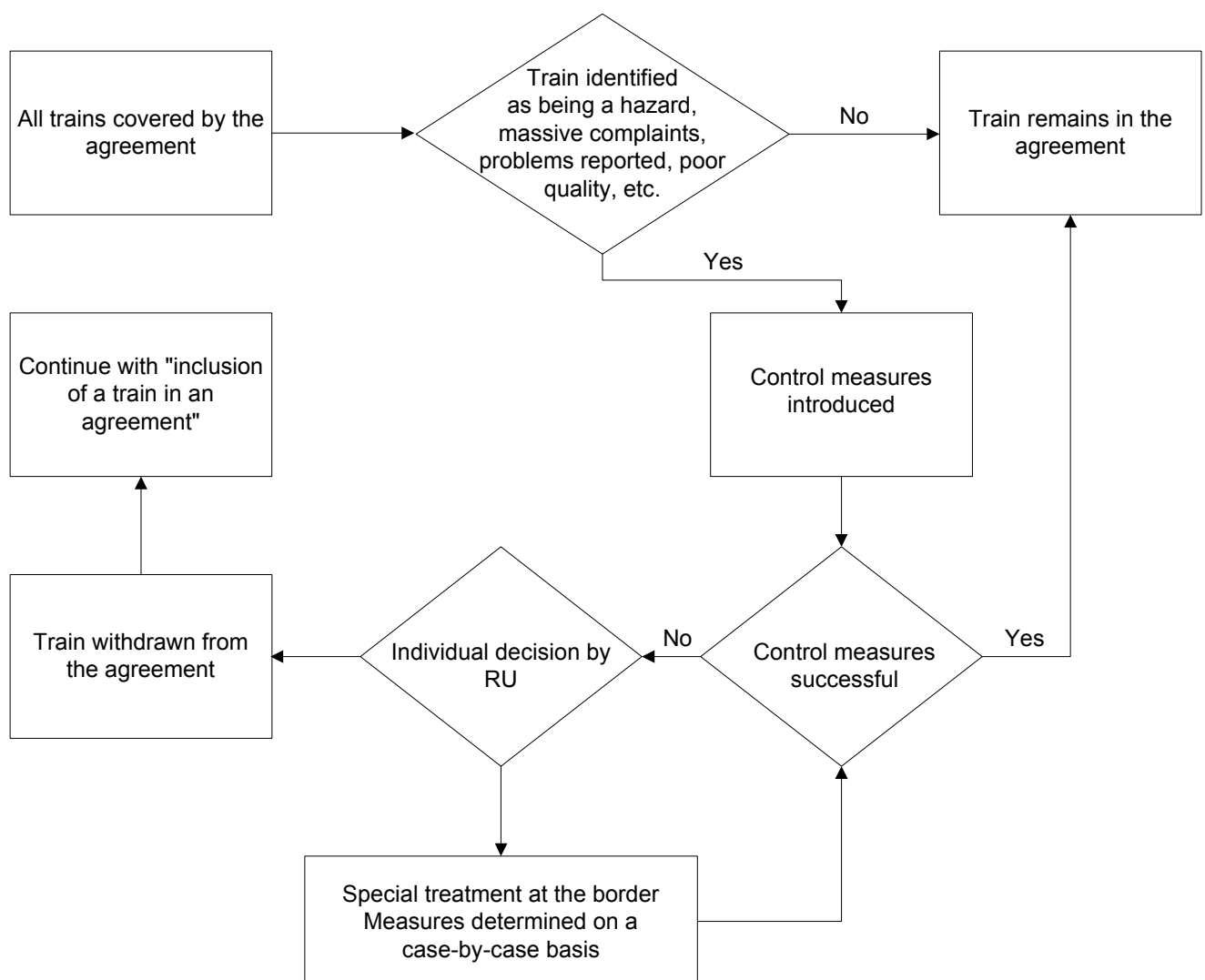
Excerpt from Table II-A: Simple sampling guidelines for standard inspections

	AQL	1	2.5
Code letter for the sample size	Sample size	Acceptance value for	
		Class 5	Class 4
A	2	0	0
B	3	0	0
C	5	0	0
D	8	0	0
E	13	0	1
F	20	0	1
G	32	1	2
H	50	1	3
J	80	2	5
K	125	3	7
L	200	5	13
M	315	7	17
N	500	-	-
P	800	-	-
Q	1250	-	-
R	2000	-	-

Overview I – Procedure for the inclusion of a train in an agreement



Overview II – Exclusion of trains from an agreement



Record of the inclusion of trains in an agreement
Route between RU 1 – RU 2 – RU 3 – RU 4 and back, 2007

Train	Train run	

Average number of wagons	
Days of operation per week	

RU carrying out the technical inspection	
Place where technical inspection is carried out	

Scheduled number of inspections (3 months)	
Scheduled number of inspections per month	

RU carrying out the quality inspection	
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Max. acceptance value for Class 4 over 3 months	
Max. acceptance value for Class 5 over 3 months	

Number	January	February	March	April	May	June	July	August	September	October	November	December
Actual number of wagons inspected												
Class 4												
Class 5												
Comments												

Inclusion of the train in the agreement approved by

RU 1
Date, signature

RU 2
Date, signature

RU 3
Date, signature

RU 4
Date, signature

[illegible]